

## MOTOR CONTROL SYSTEM

### BACKGROUND OF THE INVENTION

#### Technical Field

5           The present invention relates to a motor control system for driving a motor with a PWM control using an electric power converter such as a three-phase inverter, etc.

#### Related Art

10           Fig. 1 shows an example of a conventionally known motor control system described in, e.g., JP-A-2002-186171, in which reference numeral 101 denotes a three-phase brushless motor; 102, inverter section; 103, DC power source; 104, drive section; 105, control section; 106, temperature sensor; and 107, temperature  
15           sensing section.

          The inverter section 102 has three pairs of switching elements  $U_s$ ,  $X_s$ ;  $V_s$ ,  $Y_s$ ;  $W_s$ ,  $Z_s$ , each of which is constituted by a transistor, etc. In accordance with drive signals supplied from the drive section 104, the switching elements  $U_s$ ,  $X_s$ ;  $V_s$ ,  $Y_s$ ;  $W_s$ ,  
20            $Z_s$  are on/off controlled, so that the inverter section 102 may convert a DC power supplied from the DC power source 103 into pseudo three-phase AC power that is output to coil phases  $U_c$ ,  $V_c$ ,  $W_c$  of the motor 101.

          The control section 105 is constituted by a microcomputer,  
25           etc., and carries out PWM signal generating processing for generating a PWM signal to attain a predetermined motor rotational speed in accordance with a rotational speed command and for outputting the generated PWM signal to the drive section 104; motor rotational speed feedback processing for calculating a  
30           current motor rotational speed on axis position data supplied from an axis position detecting section 108 and for controlling the current motor rotational speed to be equal to the predetermined motor rotational speed corresponding to the rotational speed command; and the later-mentioned heat protection processing.

The temperature sensor 106 detects a temperature of the switching elements Us-Zs of the inverter section 102. The temperature detecting section 107 carries out an A/D conversion of a temperature detection signal, and delivers the A/D converted  
5 signal to the control section 105. The temperature sensor 106 is comprised of a sensor, using thermistor, etc., that is disposed at a location where the temperature of the switching elements can be detected, e.g., in the vicinity of the switching elements mounted on a base plate, or on a surface of a switching element  
10 package, or the like.

The axis position sensor 108 detects the position of a rotor of the motor 101. The axis position detecting section 109 makes an A/D conversion of a position detection signal, and delivers the A/D converted signal to the control section 105. The axis  
15 position sensor 108 is constituted by a resolver, rotary encoder, or the like, and has its detecting element coupled to the rotor of the motor 101.

The temperature sensor 106 is provided for heat protection of the switching elements of the inverter section 102. In the  
20 aforementioned motor control system, a control to stop the motor 101 is performed when a temperature detected by the temperature sensor 106 exceeds the upper limit of a preset allowable temperature range.

With the just-mentioned motor control system that is  
25 designed to perform the heat protection processing solely based on a temperature detected by the temperature sensor 106, the motor 101 can be forcibly stopped from operating even in a temperature state where the switching elements Us-Zs can in actual fact operate without problems. Thus, the ability of the switching  
30 elements in itself cannot be fully utilized, resulting in a disadvantage that a motor operating range can be unnecessarily narrowed.

### SUMMARY OF THE INVENTION

An object of the present invention is to provide a motor control system capable of expanding a motor operating range by using switching elements of an electric power converter such as a three-phase inverter to their thermal limit.

According to one aspect of this invention, there is provided a motor control system for driving a motor with a PWM control using an electric power converter such as a three-phase inverter, etc. This motor control system comprises junction temperature calculating means for calculating a junction temperature of a switching element of the electric power converter; and junction temperature reducing means for comparing the junction temperature calculated by the junction temperature calculating means with a preset temperature limit and for performing junction temperature reduction processing to make the junction temperature equal to or less than the temperature limit when the junction temperature exceeds the temperature limit.

According to the motor control system, a calculated junction temperature is compared with the preset temperature limit, and when the junction temperature exceeds the temperature limit, the junction temperature reduction processing is performed to make the junction temperature equal to or less than the temperature limit. Therefore, the switching element can effectively be used to its maximum temperature limit irrespective of the detected temperature, making it possible to expand the motor operating range.

A motor control system according to another aspect of this invention is a motor control system for driving a motor with a PWM control using an electric power converter such as a three-phase inverter, etc., which mainly comprises loss calculating means for calculating a loss of a switching element of the electric power converter; and loss reducing means for comparing the loss calculated by the loss calculating means with a preset loss limit and for performing loss reduction processing

to make the loss equal to or less than the loss limit when the loss exceeds the loss limit.

According to this motor control system, a calculated loss and the preset loss limit are compared with each other, and when  
5 the loss exceeds the loss limit, the loss reduction processing is performed to make the loss equal to or less than the loss limit. Therefore, the switching element can effectively be used to its maximum temperature limit irrespective of the detected temperature, making it possible to expand the motor operating  
10 range.

A motor control system according to still another aspect of this invention is a motor control system for driving a motor with a PWM control using an electric power converter such as a three-phase inverter, etc., which mainly comprises temperature  
15 detecting means for detecting a temperature of a switching element of the electric power converter; junction temperature calculating means for calculating a junction temperature of the switching element of the electric power converter when the temperature detected by the temperature detecting means is between a maximum  
20 temperature limit of the switching element and a predetermined temperature which is lower than the maximum temperature limit; junction temperature reducing means for comparing the junction temperature calculated by the junction temperature calculating means with a preset temperature limit when the temperature  
25 detected by the temperature detecting means is between the maximum temperature limit of the switching element and the predetermined temperature which is lower than the maximum temperature limit and for performing junction temperature reduction processing when the junction temperature exceeds the temperature limit; loss  
30 calculating means for calculating a loss of the switching element of the electric power converter when the temperature detected by the temperature detecting means is equal to or less than the predetermined temperature; and loss reducing means for comparing the loss calculated by the loss calculating means with a preset

loss limit when the temperature detected by the temperature detecting means is equal to or less than the predetermined temperature and for performing loss reduction processing to make the loss equal to or less than the loss limit when the loss exceeds the loss limit.

According to this motor control system, when a temperature detected by the temperature detecting means is between the maximum temperature limit of the switching element and the predetermined temperature which is lower than the maximum temperature limit, the preset temperature limit is compared with the calculated junction temperature, and when the junction temperature exceeds the temperature limit, the junction temperature reduction processing is performed to make the junction temperature equal to or less than the temperature limit. On the other hand, when the temperature detected by the temperature detecting means is equal to or less than the predetermined temperature, the preset loss limit is compared with a calculated loss, and when the loss exceeds the loss limit, the loss reduction processing is performed to make the loss equal to or less than the loss limit. Therefore, the switching element can effectively be used to its maximum temperature limit irrespective of the detected temperature, making it possible to expand the motor operating range.

A motor control system according to a further aspect of this invention is a motor control system for driving a motor with a PWM control using an electric power converter such as a three-phase inverter, etc., which mainly comprises loss calculating means for calculating a loss of a switching element of the electric power converter; junction temperature calculating means for calculating a junction temperature of the switching element of the electric power converter; loss reducing means for comparing the loss calculated by the loss calculating means with a preset loss limit and for performing loss reduction processing to make the loss equal to or less than the loss limit when the loss exceeds the loss limit; and junction temperature reducing

means for comparing, when it is determined by said comparison that the loss is equal to or less than the loss limit or when the loss becomes equal to or less than the loss limit by the loss reduction processing, the junction temperature calculated by the junction temperature calculating means with a preset temperature limit and for performing junction temperature reduction processing to make the junction temperature equal to or less than the temperature limit when the junction temperature exceeds the temperature limit.

According to this motor control system, a loss calculated by the loss calculating means is compared with the preset loss limit, and when the loss exceeds the loss limit, the loss reduction processing is performed to make the loss equal to or less than the loss limit. When it is determined by the comparison that the loss is equal to or less than the loss limit or when the loss becomes equal to or less than the loss limit by the loss reduction processing, a junction temperature calculated by the junction temperature calculating means is compared with the preset temperature limit, and when the junction temperature exceeds the temperature limit, the junction temperature reduction processing is performed to make the junction temperature equal to or less than the temperature limit. Therefore, the switching element can effectively be used to its maximum temperature limit irrespective of the detected temperature, making it possible to expand the motor operating range.

The above object and other objects, structural features, functions, and advantages of this invention will be apparent from the following description and appended drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a block diagram showing a conventionally known motor control system;

Fig. 2 is a block diagram showing a motor control system according to the present invention;

Fig. 3 is a flowchart showing a first operating range limiting method executed in the motor control system shown in Fig. 2;

Fig. 4 is a view showing an operational range of switching elements according to the first operating range limiting method;

Figs. 5A and 5B are views for explaining a method for reducing the number of switchings according to the first operating range limiting method;

Fig. 6 is a flowchart showing a second operating range limiting method executed in the motor control system shown in Fig. 2;

Fig. 7 is a view showing an operating range of switching elements according to the second operating range limiting method;

Fig. 8 is a flowchart showing a third operating range limiting method executed in the motor control system of Fig. 2;

Fig. 9 is a view showing an operating range of switching elements according to the third operating range limiting method;

Fig. 10 is a flowchart showing a fourth operating range limiting method executed in the motor control system of Fig. 2; and

Fig. 11 is a view showing an operating range of switching elements according to the fourth operating range limiting method.

#### DETAILED DESCRIPTION

Fig. 2 shows an embodiment of a motor control system according to the present invention, in which reference numeral 1 denotes a three-phase brushless motor; 2, inverter section; 3, DC power source; 4, drive section; 5, control section; 6, temperature sensor; 7, temperature detecting section; 8, electric current sensor; 9, electric current detecting section; 10, voltage sensor; 11, voltage detecting section; 12, axis position sensor; and 13, axis position detecting section.

The inverter section 2 has three pairs of switching elements  $U_s, X_s; V_s, Y_s; W_s, Z_s$ , each of which is constituted by a transistor

or the like. These switching elements Us-Zs are on-off controlled based on drive signals supplied from the drive section 4, and the inverter section 2 converts a DC power into pseudo three-phase AC power that is output to coil phases Uc, Vc, Wc of the motor 1.

The control section 5 is constituted by a microcomputer, etc., and carries out PWM signal generating processing for generating a PWM signal to attain a predetermined motor rotational speed in accordance with a rotational speed command and for outputting the generated PWM signal to the drive section 4; motor rotational speed feedback processing for calculating a motor rotational speed at the present time based on axis position data supplied from an axis position detecting section 13 and for controlling the present motor rotational speed to be equal to the predetermined motor rotational speed corresponding to the rotational speed command; and the later-mentioned operating range limiting processing.

The temperature sensor 6 detects a temperature of the switching elements Us-Zs of the inverter section 2. The temperature detecting section 7 carries out an A/D conversion of a temperature detection signal, and delivers the A/D converted signal to the control section 5. The temperature sensor 6 is comprised of a sensor, using thermistor, etc., that is disposed at a location where the temperature of the switching elements can be detected, e.g., in the vicinity of the switching elements mounted on a base plate, or on a surface of a switching element package, or the like.

The current sensor 8 detects an electric current flowing from the DC power source 3 to the inverter section 2. The current detecting section 9 makes an A/D conversion of a current detection signal, and delivers the A/D converted signal to the control section 5. The current sensor 8 is constituted by a known sensor using a shunt resistor or the like, and is provided in a power wire extending from the DC power source 3 to the inverter section



2.

The voltage sensor 10 detects a voltage applied from the DC power source 3 to the inverter section 2. The voltage detecting section 11 makes an A/D conversion of a voltage detection signal, and delivers the A/D converted signal to the control section 5. The voltage sensor is constituted by a known sensor using a voltage dividing resistor or the like, and is provided in a power wire extending from the DC power source 3 to the inverter section 2.

The axis position sensor 12 detects a position of a rotor of the motor 1. The axis position detecting section 13 makes an A/D conversion of a detected signal, and delivers the A/D converted signal to the control section 5. The axis position sensor 12 is constituted by a resolver, rotary encoder, or the like, and has its detecting element coupled to the rotor of the motor 1. Meanwhile, the axis position sensor 12 may be omitted in a case where the motor 1 is of a sensorless type that is not provided with the axis position sensor 12, where a sensor is provided for detecting phase currents that are output from the inverter section 2 to the coil phases of the motor 1 or for detecting the phase currents and phase voltages, and where based on signals supplied from this sensor, the control section 5 performs processing to calculate the motor rotational speed.

Next, operating range limiting processing executed by the motor control system will be described.

Figs. 3 and 4 show a first operating range limiting method, where Fig. 3 is a flowchart of the operating range limiting processing, and Fig. 4 is a view showing an operating range of switching elements.

In Fig. 4,  $T_d$  denotes a temperature detected by the temperature sensor 6;  $T_s - T_j$ , a value obtained by subtracting a calculated junction temperature  $T_j$  of the switching elements from a predetermined temperature limit  $T_s$ ;  $X_1$ , a junction temperature limit line; and OR1, an operating range (dot-meshed portion in Fig. 4) of the switching elements formed below the junction

temperature limit line X1. The junction temperature limit line X1 extends, with a left-upward gradient, from the maximum temperature limit Max, e.g., 150 degree centigrade, to a lower temperature zone.

5       The first operating range limiting method is characterized in that the junction temperature  $T_j$  of the switching elements Us-Zs is calculated, and a control is made such that the calculated junction temperature  $T_j$  is within the operating range OR1 shown in Fig. 4.

10       Specifically, as shown in the flowchart of Fig. 3, the junction temperature  $T_j$  of the switching elements Us-Zs at the present time is calculated in accordance with the following formula (step S1):

$$T_j = T_d + (R_h \times L_o), \quad \dots \text{Formula 1}$$

15       where  $T_d$  denotes a temperature detected by the temperature sensor 6;  $R_h$ , a thermal resistance (degree centigrade per watt) between the temperature sensor 6 and junctions of the switching elements Us-Zs; and  $L_o$ , a loss in the switching elements Us-Zs.

20       The thermal resistance  $R_h$  in formula 1 is known from the specification of the temperature sensor 6 and switching elements Us-Zs. The loss  $L_o$  in formula 1 is the sum of a loss  $L_{o1}$  caused when the switching elements Us-Zs are turned on or off and a loss  $L_{o2}$  caused by an electric current flowing through the switching elements ( $L_o = L_{o1} + L_{o2}$ ). The loss  $L_{o1}$  can be calculated in  
25       accordance with the following formula:

$$L_{o1} = N_s \times f(\text{voltage, current}), \quad \dots \text{Formula 2}$$

30       where  $N_s$  denotes the number of switchings per unit time, and  $f(\text{voltage, current})$  denotes a function of voltage and current, and can be represented as  $f = \alpha (\text{constant}) \times \text{voltage} \times \text{function}$ . The number of switchings  $N_s$  can be determined based on a control signal for PWM signal generation which is supplied from the control section 5 to the drive section 4, the current can be determined based on current data supplied from the current detecting section 9 to the control section 5, and the voltage can be determined based

on voltage data supplied from the voltage detecting section 11 to the control section 5.

The way of determining the  $Lo2$  varies whether FETs or transistors or IGBTs are used as the switching elements. For a case where FETs are used, the  $Lo2$  can be calculated from the following formula:

$$Lo2 = Rs \times Is^2, \quad \dots \text{Formula 3}$$

whereas for a case where transistors or IGBTs are used, it can be calculated from the following formula:

$$Lo2 = V_{cesat} \times Is. \quad \dots \text{Formula 4}$$

Symbol  $Rs$  and  $Is$  in Formula 3 denote a resistance of the switching elements  $Us-Zs$  and an electric current flowing through the switching elements  $Us-Zs$ , respectively. The resistance  $Rs$  can be determined in advance based on the specification of the switching elements  $Us-Zs$ , and the electric current  $Is$  can be determined based on current data supplied from the current detecting section 9 to the control section 5. In formula 4,  $V_{cesat}$  can be determined based on voltage data supplied from the voltage detecting section 11 to the control section 5, and the electric current  $Is$  can be determined based on current data supplied from the current detecting section 9 to the control section 5.

Next, a comparison is made between the temperature limit  $Ts$  prescribed by the junction temperature limit line  $X1$  in Fig. 4 and the junction temperature  $Tj$  obtained by calculation (step  $S2$ ). If  $Tj \leq Ts$ , the flow returns to step  $S1$ . If  $Tj > Ts$ , the reduction processing for the junction temperature  $Tj$  is carried out (step  $S3$ ). The temperature limit  $Ts$  is set in advance depending on the specification of the switching elements  $Us-Zs$ , which is 150 degree centigrade, for instance.

The junction temperature  $Tj$  reduction processing is performed by a method of reducing the loss  $Lo$  in formula 1, more specifically, by either one or both of a method of reducing the number of switchings  $Ns$  in formula 2 and a method of reducing the electric current  $Is$  in formula 3 or 4.

The number of switchings  $N_s$  can be reduced by lowering the frequency of a base carrier that is used for generation of a PWM signal from which a predetermined motor rotational speed is attained. In a PWM method where a PWM signal MS is generated by superimposing an output setting signal CS on the base carrier (triangular wave) CW as shown in Fig. 5A, the number of switchings  $N_s$  can be reduced by lowering the frequency of the base modulating wave CW as shown in Fig. 5B. In this case, although the frequency of the base modulating wave CW lowers, the effective voltage value of the output signal MS does not change, so that the motor rotational speed is kept unchanged.

The electric current  $I_s$  can be reduced by decreasing the duty ratio of the generated PWM signal. In case the PWM signal is generated as shown in Fig. 5A, the current  $I_s$  can be reduced by narrowing a time width of a high-level portion of the generated PWM signal MS. In this case, the effective voltage value of the output signal MS decreases, and thus the motor rotational speed decreases.

When the relation of  $T_j \leq T_s$  is satisfied by performing the junction temperature  $T_j$  reduction processing (step S4), the flow returns to step S1. Subsequently, similar procedures are repeated.

According to the first operating range limiting method, the preset temperature limit  $T_s$  is compared with the calculated junction temperature  $T_j$ , and if there is a relation of  $T_j > T_s$ , the junction temperature  $T_j$  reduction processing is performed such that the relation of  $T_j \leq T_s$  is satisfied. Therefore, the operating range of the motor 1 can be expanded by effectively using the switching elements  $U_s$ - $Z_s$  to their maximum temperature limit  $Max$  irrespective of the detected temperature  $T_d$ .

Figs. 6 and 7 show a second operating range limiting method, where Fig. 6 is a flowchart of the operating range limiting processing, and Fig. 7 is a view showing an operating range of the switching elements.

In Fig. 7,  $T_d$  denotes a temperature detected by the temperature sensor 6;  $Lo$ , a loss of the switching element obtained by calculation;  $X2$ , a loss limit line; and  $OR2$ , an operating range (dot-meshed portion in Fig. 7) of the switching elements formed below the loss limit line  $X2$ . The junction temperature limit line  $X2$  has a constant value in a range from the maximum temperature limit  $Max$ , e.g., 150 degree centigrade, to a lower temperature zone.

The second operating range limiting method is characterized in that a loss  $Lo$  of the switching elements  $Us-Zs$  is calculated, and a control is made such that the calculated loss  $Lo$  is within the operating range  $OR2$  shown in Fig. 7.

Specifically, as shown in the flowchart of Fig. 6, a loss  $Lo$  of the switching elements  $Us-Zs$  at the present time is calculated (step S11). The loss  $Lo$  is the sum of a loss  $Lo1$  caused when the switching elements  $Us-Zs$  are turned on or off and a loss  $Lo2$  caused by an electric current flowing through the switching elements ( $Lo = Lo1 + Lo2$ ). The  $Lo1$  can be determined from formula 1, and the  $Lo2$  can be determined from formula 3 or 4.

Next, a comparison is made between the loss limit  $Ls$  prescribed by the loss limit line  $X2$  in Fig. 7 and the loss  $Lo$  obtained by calculation (step S12). If  $Lo \leq Ls$ , the flow returns to step S11. If  $Lo > Ls$ , the reduction processing for the loss  $Lo$  is carried out (step S13). The loss limit  $Ls$  is set in advance depending on the specification of the switching elements  $Us-Zs$ .

The loss  $Lo$  reduction processing is performed by either one or both of a method of reducing the number of switchings  $Ns$  in formula 2 and a method of reducing the electric current  $Is$  in formula 3 or 4. As for the methods of reducing the number of switching  $Ns$  and the electric current  $Is$ , they are the same as those described above and explanations thereon will be omitted.

When a relation of  $Lo \leq Ls$  is satisfied by performing the loss  $Lo$  reduction processing (step S14), the flow returns to step S11. Subsequently, similar procedures are repeated.

According to the second operating range limiting method, the preset loss limit  $L_s$  and the calculated loss  $L_o$  are compared with each other, and if there is a relation of  $L_o > L_s$ , the loss  $L_o$  reduction processing is performed such that the relation of  $L_o \leq L_s$  is satisfied. Therefore, the operating range of the motor 1 can be expanded by effectively using the switching elements  $U_s$ - $Z_s$  to their maximum temperature limit  $Max$  irrespective of the detected temperature  $T_d$ .

Figs. 8 and 9 show a third operating range limiting method, where Fig. 8 is a flowchart of the operating range limiting processing, and Fig. 9 is a view showing an operating range of the switching elements.

In Fig. 9,  $T_d$  denotes a temperature detected by the temperature sensor 6;  $T_s - T_j$ , a value obtained by subtracting a calculated junction temperature  $T_j$  of the switching elements from a predetermined temperature limit  $T_s$ ;  $L_o$ , a loss of the switching elements obtained by calculation;  $X_1$ , a junction temperature limit line;  $X_2$ , a loss limit line; and  $OR_3$ , an operating range (dot-meshed portion in Fig. 9) of the switching elements formed below the junction temperature limit line  $X_1$  and the loss limit line  $X_2$ . The junction temperature limit line  $X_1$  extends, with a left-upward gradient, from the maximum temperature limit  $Max$ , e.g., 150 degree centigrade, to a lower temperature zone. The junction temperature limit line  $X_2$  has a constant value in a range from the maximum temperature limit  $Max$ , e.g., 150 degree centigrade, to a lower temperature zone.

The third operating range limiting method is characterized in that a junction temperature  $T_j$  of the switching elements  $U_s$ - $Z_s$  is calculated when a temperature  $T_d$  detected by the temperature sensor 6 is between the maximum temperature limit  $Max$  and a predetermined temperature  $T_1$ , and a control is made such that the calculated junction temperature  $T_j$  is located the right side of the  $T_1$  in the operating range  $OR_3$  shown in Fig. 9. When the temperature  $T_d$  detected by the temperature sensor 6 is equal to

or less than the predetermined temperature  $T_1$ , a loss  $Lo$  of the switching elements  $Us-Zs$  is calculated, and a control is made such that the calculated loss  $Lo$  is located the left side of the  $T_1$  in the operating range  $OR3$  shown in Fig. 9.

5 Specifically, as shown in the flowchart of Fig. 8, a temperature  $T_d$  detected by the temperature sensor 6 is compared with the predetermined temperature  $T_1$  (step S21). When there is a relation of  $T_d > T_1$ , the flow advances to step S22. When there is a relation of  $T_d \leq T_1$ , the flow advances to step S26.

10 If  $T_d > T_1$ , the junction temperature  $T_j$  of the switching elements  $Us-Zs$  at the present time is calculated in accordance with formula 1 (step S22). The loss  $Lo$  in formula 1 is the sum of a loss  $Lo_1$  caused when the switching elements  $Us-Zs$  are turned on or off and a loss  $Lo_2$  caused by an electric current flowing  
15 through the switching elements ( $Lo = Lo_1 + Lo_2$ ). The  $Lo_1$  and  $Lo_2$  can be determined in accordance with formula 2 and formula 3 or 4, respectively.

Next, a comparison is made between the temperature limit  $T_s$  prescribed by the junction temperature limit line  $X_1$  in Fig.  
20 9 and the junction temperature  $T_j$  obtained by the calculation (step S23). If  $T_j \leq T_s$ , the flow returns to step S21. If  $T_j > T_s$ , the reduction processing for the junction temperature  $T_j$  is carried out (step S24). The temperature limit  $T_s$  is set in advance depending on the specification of the switching elements  $Us-Zs$ ,  
25 which is 150 degree centigrade, for instance.

The junction temperature  $T_j$  reduction processing is performed by a method of reducing the loss  $Lo$  in formula 1, more specifically, by either one or both of a method of reducing the number of switchings  $N_s$  in formula 2 and a method of reducing the  
30 electric current  $I_s$  in formula 3 or 4. As for the methods of reducing the number of switching  $N_s$  and the electric current  $I_s$ , they are the same as those described above and explanations thereon will be omitted.

When a relation of  $T_j \leq T_s$  is satisfied by performing the

junction temperature  $T_j$  reduction processing (step S25), the flow returns to step S21. Subsequently, similar procedures are repeated.

On the other hand, if it is determined at step S21 that there  
 5 is a relation of  $T_d \leq T_1$ , a loss  $Lo$  of the switching elements  $Us-Zs$  at the present time is calculated (step S26). The loss  $Lo$  is the sum of a loss  $Lo1$  caused when the switching elements  $Us-Zs$  are turned on or off and a loss  $Lo2$  caused by an electric current flowing through the switching elements ( $Lo = Lo1 + Lo2$ ). The  $Lo1$   
 10 and  $Lo2$  can be determined in accordance with formula 1 and formula 3 or 4, respectively.

Next, a comparison is made between the loss limit  $Ls$  prescribed by the loss limit line X2 in Fig. 9 and the loss  $Lo$  obtained by the calculation (step S27). If  $Lo \leq Ls$ , the flow  
 15 returns to step S21. If  $Lo > Ls$ , the reduction processing for the loss  $Lo$  is carried out (step S28). The loss limit  $Ls$  is set in advance depending on the specification of the switching elements  $Us-Zs$ .

The loss  $Lo$  reduction processing is performed by either one  
 20 or both of a method of reducing the number of switchings  $Ns$  in formula 2 and a method of reducing the electric current  $Is$  in formula 3 or 4. As for the methods of reducing the number of switching  $Ns$  and the electric current  $Is$ , they are the same as those described above and explanations thereon will be omitted.

25 When the relation of  $Lo \leq Ls$  is satisfied by performing the loss  $Lo$  reduction processing (step S29), the flow returns to step S21. Subsequently, similar procedures are repeated.

According to the third operating range limiting method, when the temperature  $T_d$  detected by the temperature sensor 6 is  
 30 higher than the predetermined temperature  $T_1$  and is equal to or lower than the maximum temperature limit  $Max$  of the switching elements  $Us-Zs$ , the preset temperature limit  $Ts$  and the calculated junction temperature  $T_j$  are compared with each other, and if there is a relation of  $T_j > Ts$ , the reduction processing for junction



temperature  $T_j$  is performed such that the relation of  $T_j \leq T_s$  is satisfied. On the other hand, when the temperature  $T_d$  detected by the temperature sensor 6 is equal to or less than the predetermined temperature  $T_1$ , the preset loss limit  $L_s$  and the  
 5 calculated loss  $L_o$  are compared with each other, and if there is a relation of  $L_o > L_s$ , the loss  $L_o$  reduction processing is performed such that the relation of  $L_o \leq L_s$  is satisfied. Therefore, the operating range of the motor 1 can be expanded by effectively using the switching elements  $U_s$ - $Z_s$  to their maximum temperature limit  
 10 Max irrespective of the detected temperature  $T_d$ .

Figs. 10 and 11 show a fourth operating range limiting method, where Fig. 10 is a flowchart of the operating range limiting processing, and Fig. 11 is a view showing an operating range of the switching elements.

15 In Fig. 11,  $T_d$  denotes a temperature detected by the temperature sensor 6;  $T_s - T_j$ , a value obtained by subtracting a calculated junction temperature  $T_j$  of the switching elements from a predetermined temperature limit  $T_s$ ;  $L_o$ , a loss of the switching element obtained by calculation;  $X_1$ , a junction temperature limit  
 20 line;  $X_2$ , a loss limit line; and OR4, an operating range (dot-meshed portion in Fig. 11) of the switching elements formed below the junction temperature limit line  $X_1$  and the loss limit line  $X_2$ . The junction temperature limit line  $X_1$  extends, with a left-upward gradient, from the maximum temperature limit Max, e.g., 150 degree centigrade, to a lower temperature zone. The  
 25 junction temperature limit line  $X_2$  has a constant value in a range from the maximum temperature limit Max to a lower temperature zone. These limit lines  $X_1$  and  $X_2$  cross each other at a predetermined temperature  $T_1$ , e.g., 25 degree centigrade that is lower than the  
 30 maximum temperature limit Max.

The fourth operating range limiting method is characterized in that a loss  $L_o$  of the switching elements  $U_s$ - $Z_s$  is calculated, and if the loss  $L_o$  is larger than the loss limit  $L_s$ , a control is made such that the calculated loss  $L_o$  is located in the operating

range OR4 shown in Fig. 11. If the loss  $Lo$  is equal to or less than the loss limit  $Ls$ , the junction temperature  $Tj$  of the switching elements  $Us-Zs$  is calculated, and a control is made such that the junction temperature  $Tj$  is located in the operating range OR4 shown in Fig. 11.

Specifically, as shown in the flowchart of Fig. 10, a loss  $Lo$  of the switching elements  $Us-Zs$  at the present time is calculated (step S31). The loss  $Lo$  is the sum of a loss  $Lo1$  caused by the switching elements  $Us-Zs$  being turned on/off and a loss  $Lo2$  caused by an electric current flowing through the switching elements ( $Lo = Lo1 + Lo2$ ). The  $Lo1$  and  $Lo2$  can be determined in accordance with formula 1 and formula 3 or 4, respectively.

Next, a comparison is made between the loss limit  $Ls$  prescribed by the loss limit line X2 in Fig. 11 and the loss  $Lo$  obtained by the calculation (step S32). If  $Lo \leq Ls$ , the flow returns to step S35. If  $Lo > Ls$ , the reduction processing for the loss  $Lo$  is carried out (step S33). The loss limit  $Ls$  is set in advance depending on the specification of the switching elements  $Us-Zs$ .

The loss  $Lo$  reduction processing is performed by either one or both of a method of reducing the number of switchings  $Ns$  in formula 2 and a method of reducing the electric current  $Is$  in formula 3 or 4. As for the methods of reducing the number of switching  $Ns$  and the electric current  $Is$ , they are the same as those described in the above and explanations thereon will be omitted.

When the relation of  $Lo \leq Ls$  is satisfied by performing the loss  $Lo$  reduction processing (step S34) or when it is determined at step S32 that there is a relation of  $Lo \leq Ls$ , a loss  $Lo$  of the switching elements  $Us-Zs$  at the present time is calculated in accordance with formula 1 (step S35). The loss  $Lo$  is the sum of a loss  $Lo1$  caused when the switching elements  $Us-Zs$  are turned on or off and a loss  $Lo2$  caused by an electric current flowing through the switching elements ( $Lo = Lo1 + Lo2$ ). The  $Lo1$  and  $Lo2$

can be determined in accordance with formula 1 and formula 3 or 4, respectively.

Next, a comparison is made between the temperature limit  $T_s$  prescribed by the junction temperature limit line X1 in Fig. 11 and the junction temperature  $T_j$  obtained by the calculation (step S36). If  $T_j \leq T_s$ , the flow returns to step S31. If  $T_j > T_s$ , the reduction processing for the junction temperature  $T_j$  is carried out (step S37). The temperature limit  $T_s$  is set in advance depending on the specification of the switching elements  $U_s$ - $Z_s$ , which is 150 degree centigrade, for instance.

The junction temperature  $T_j$  reduction processing is performed by a method of reducing the loss  $Lo$  in formula 1, more specifically, by either one or both of a method of reducing the number of switchings  $N_s$  in formula 2 and a method of reducing the electric current  $I_s$  in formula 3 or 4. As for the methods of reducing the number of switching  $N_s$  and the electric current  $I_s$ , they are the same as those described above and explanations thereon will be omitted.

When the relation of  $T_j \leq T_s$  is satisfied by performing the junction temperature  $T_j$  reduction processing (step S38), the flow returns to step S31. Subsequently, similar procedures are repeated.

According to fourth operating range limiting method, a calculated loss  $Lo$  and the preset loss limit  $Ls$  are compared with each other, and when there is a relation of  $Lo > Ls$ , the loss  $Lo$  reduction processing is performed such that the relation of  $Lo \leq Ls$  is satisfied. If it is determined by the comparison that there is a relation  $Lo \leq Ls$  or if the relation of  $Lo \leq Ls$  is satisfied as a result of the loss  $Lo$  reduction processing, a calculated junction temperature  $T_j$  and the preset temperature limit  $T_s$  are compared with each other, and if there is a relation of  $T_j > T_s$ , the junction temperature  $T_j$  reduction processing is performed such that the relation of  $T_j \leq T_s$  is satisfied. Therefore, the operating range of the motor 1 can be expanded by effectively using

the switching elements  $U_s$ - $Z_s$  to their maximum temperature limit  $T_{d, \text{Max}}$  irrespective of the detected temperature  $T_d$ .

In the foregoing explanation, a case where the three-phase brushless motor 1 is driven by the inverter section 2 has been described by way of example. The aforementioned operating range limiting methods may be applied to a motor control system that comprises an inverter adapted to drive a motor other than the brushless motor, such as reluctance motor or induction motor, to attain functions and advantages similar to those described above.